





CD DIAMOND DIE BLANKS FOR WIRE DRAWING

ADDMA	Product	Total Blank diameter	Diamond Diameter	Diamond Thickness	Grain Size Available
Designation	Number	(mm)	(mm)	(mm)	(μ)
TSD Self – Supported Die Blanks					
D6	TSD210H		2.5 ± 0.2	1.0 + 0.2	05
	TSD310		3.2 ± 0.2	1.0 + 0.2	05
D12	TSD315 / TSD315H		3.2 ± 0.2	1.5 + 0.2	05
D15	TSD525 / TSD525H		5.2 ± 0.3	2.5 + 0.2	05
D18	TSD535 / TSD535H		5.2 ± 0.3	3.5 + 0.2	05

TSD die blanks grade – TSD

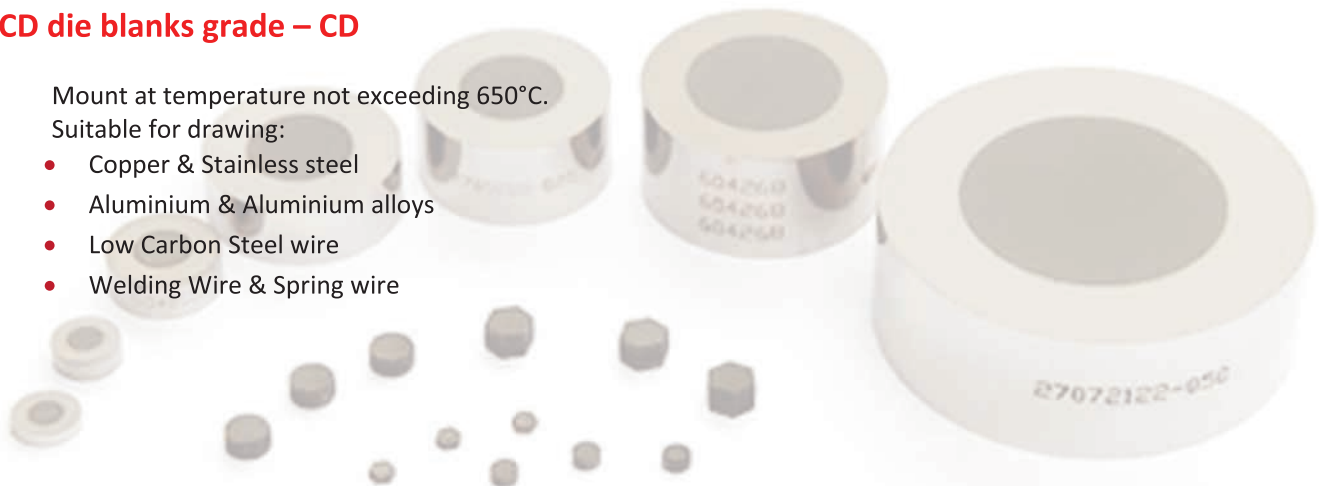
Mount at high temperature not exceed 1000°C with high strength metal setting powder.
Suitable for drawing:

- High temperature tungsten wire
- Molybdenum wire

CD die blanks grade – CD

Mount at temperature not exceeding 650°C.
Suitable for drawing:

- Copper & Stainless steel
- Aluminium & Aluminium alloys
- Low Carbon Steel wire
- Welding Wire & Spring wire



For Your requirement of PCD dies with SF blanks, Please contact:



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